

Date: Thursday, 6/8/2006 10:01:01 AM
 User: Linda Lacelle

Process Sheet

SPLIT-

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 'S' LOCKING SEAL
Job Number	: 27452		
Estimate Number	: 10052		
P.O. Number	: N/A	Part Number	: D2126
This Issue	: 6/8/2006 S.O. No. : N/A	Drawing Number	: D2126 REV. C
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : PURCHASED PARTS	Drawing Revision	: C
Previous Run	: 25702	Material	: N/A
Written By	: <u>SEE COMMENT BELOW</u>	Due Date	: 6/15/2006
Checked & Approved By	:	Qty:	400 Um: Each
Comment	: Est Rev: B 99.03.29 Re-format, ECN 175 (Dwg to Rev. C) DM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 1443

C 206108106 (460)

Make per Dwg D2126

Possible Supplier: Accurate Rubber: P/N: 110750004

Material release note required

2.0	110750004	Seal
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Comment: Qty.: 1.0000 f(s)/Unit Total : 400.0000 f(s)
 Seal

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material certification is attached

Pu 6/7/17 300
 Pu 6/7/6 100

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

2607-18 (340)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 51 344

Pu 6/7/18 (300)

1. The first part of the paper is devoted to a discussion of the general principles of the theory of the structure of the atom.

2. In the second part, the author discusses the results of the experiments carried out by him and his colleagues in the field of the structure of the atom.

3. The third part of the paper is devoted to a discussion of the results of the experiments carried out by him and his colleagues in the field of the structure of the atom.

4. In the fourth part, the author discusses the results of the experiments carried out by him and his colleagues in the field of the structure of the atom.

5. The fifth part of the paper is devoted to a discussion of the results of the experiments carried out by him and his colleagues in the field of the structure of the atom.

6. In the sixth part, the author discusses the results of the experiments carried out by him and his colleagues in the field of the structure of the atom.

7. The seventh part of the paper is devoted to a discussion of the results of the experiments carried out by him and his colleagues in the field of the structure of the atom.

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Aug. 07-20

Job Completion



6 Dec 07-19

1

2

3

4

5

6

7

8

9

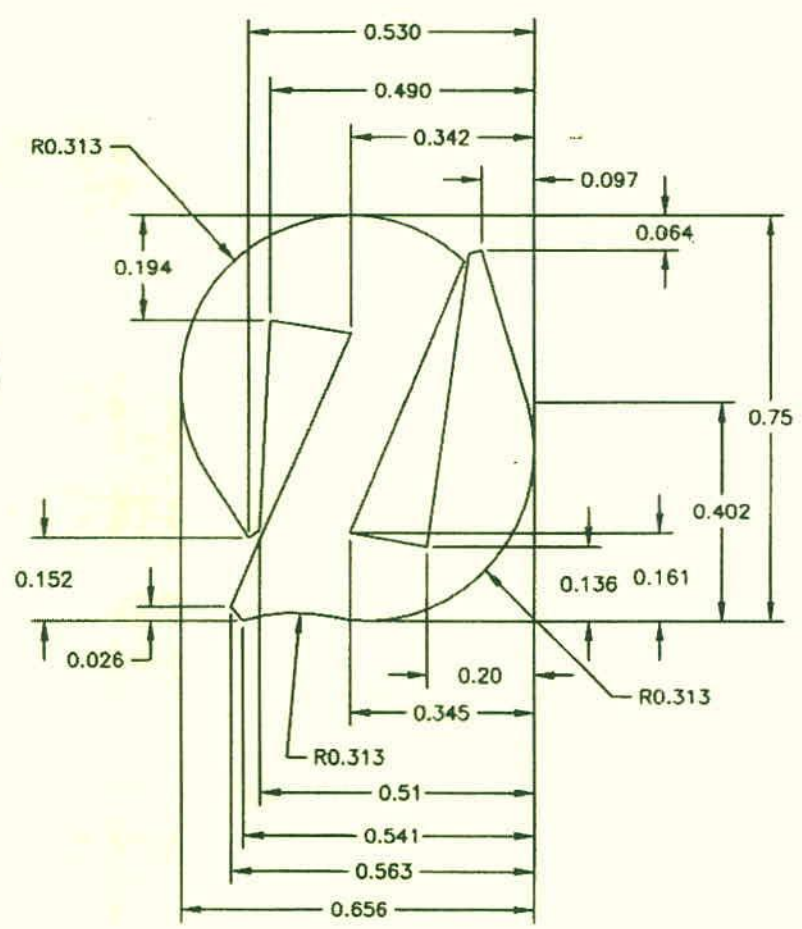
10

11



RELEASED
99.03.15 KE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	REV. C
CHECKED AE	APPROVED AE	DRAWING NO. D2126	SHEET 1 OF 1
DATE 99.03.15	TITLE LOCKING SEAL	SCALE 3:1	
A	92.03.16	NEW ISSUE	
B	98.12.01	REDRAWN: ADD PATTERN	
C	99.03.15	ADDED COMPLETE DIMENSIONS, REMOVED REFERENCE TO OTHER SUPPLIERS	



1:1 SCALE
DETAIL

D2126-XXXX LOCKING SEAL
LENGTH

EG: 87.5" LONG: D2126-0875
10" LONG: D2126-0100

POSSIBLE SUPPLIERS:

ACCURATE RUBBER
ITEM NUMBER 110750004
PER DIE NUMBER 631

NOTES:
MATERIAL: 85 DUROMETER NATURAL RUBBER/SBR
ALL DIMENSIONS ARE IN INCHES
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



12771 No. 5 Road
Richmond, B.C.
Canada V7A 4E9
Tel : (604) 274-9955
Fax : (604) 274-1013

CERTIFICATE OF COMPLIANCE

Date : 7/11/2006

Customer : DART AEROSPACE

Customer P.O. # : P1443

ACR W.O. # : 121719


Item # : 110750004

Item Description: YAD-2126 LOCKING SEAL

ACR Compound : F-612

Date Shipped: 7/11/2006

This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Group quality standards.


(ACR GROUP INC. REPRESENTATIVE)

